



OUR CUTTING BOARD COLLECTION · VIETNAM FACTORY

*Manufactured to buyer specification in Vietnam.*



ACACIA TEAK BOARDS  
WOODEN BOARDS · MADE FOR YOUR BRAND

PRODUCT CATALOGUE 2026

# Cutting Boards

*in acacia & teak*

WHOLESALE · OEM · PRIVATE LABEL

[acaciateakboards.com](http://acaciateakboards.com) · by Oceans Republic Co., Ltd.

# A board is simple.

## Getting every detail right takes a manufacturer.

Acacia Teak Boards is the cutting board line of Oceans Republic Co., Ltd., a Hanoi-based manufacturer and exporter of natural-material kitchenware since 2020. We make acacia and teak boards for importers, wholesalers, retailers, hospitality suppliers and private-label brands, in your dimensions, with your branding and packaging.

Wood selection, grain orientation, thickness, edge profile, grooves and branding all shape the finished board. Our job is to turn those choices into a production specification, then hold every carton to it.



Round paddle boards stacked on pallets at our Vietnam factory

|                                  |                             |                                      |
|----------------------------------|-----------------------------|--------------------------------------|
| 2020                             | 36+                         | 3,500 m²                             |
| MANUFACTURING & EXPORTING SINCE  | EXPORT COUNTRIES            | PRODUCTION FACILITY                  |
| 20–25                            | 30–45                       | 100 pcs                              |
| CONTAINERS / MONTH, FACTORY-WIDE | DAYS TYPICAL BULK LEAD TIME | SELECTED MIXED-SKU TRIAL ORDERS FROM |

Factory-wide planning figures. Your quotation confirms SKU, volume and delivery window.

# Inside this *catalogue*

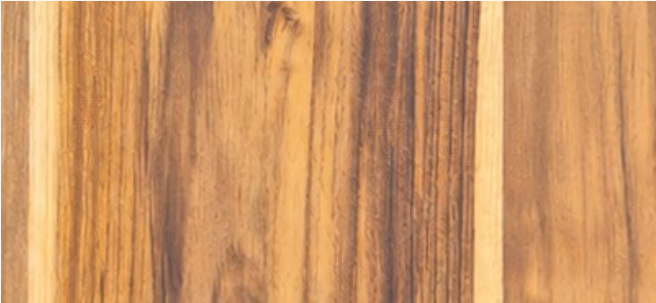
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All dimensions in cm (L × W × thickness; Ø = diameter; "overall L" includes the handle). Quote any board by its Ref. number. Prices are supplied on quotation.

# Two woods, *one standard*

Teak and acacia give a range two distinct price and design positions. Both are natural materials, so we agree an acceptable visual range with you at sampling instead of promising identical boards.



TECTONA GRANDIS

## Teak

Golden-brown tones and a refined, even look for premium kitchen, gifting and serving ranges. Offered as single-piece or edge-glued solid teak, and in end-grain construction.

|             |                                                                  |
|-------------|------------------------------------------------------------------|
| BOARD TYPES | Paddle, round, grooved, end-grain                                |
| DOCUMENTS   | Species, source country and supplier records confirmed per order |



ACACIA SPP.

## Acacia

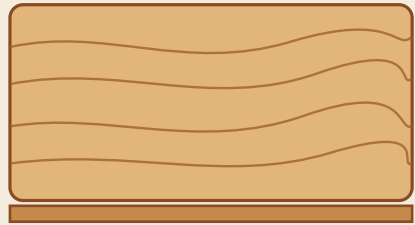
Warm tones from light honey to deep brown, with expressive grain that photographs well for retail and e-commerce. A premium look at a more accessible price point.

|             |                                                     |
|-------------|-----------------------------------------------------|
| BOARD TYPES | Chopping, handle, shaped, end-grain                 |
| FINISH      | Food-grade oil; other coatings reviewed per project |

### CONSTRUCTION

## Three ways to *build a board*

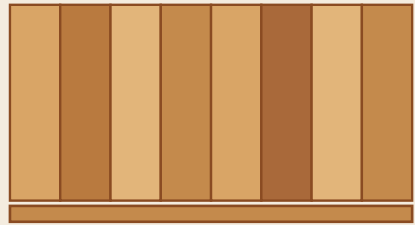
Grain orientation sets the look, the knife feel, the weight and the cost of the board. Tell us which you need, or we will recommend one for your price point.



SOLID / FACE GRAIN

### Single-piece or edge-glued panel

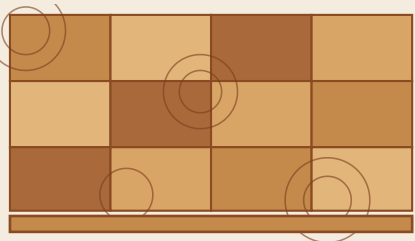
One continuous piece of timber, or solid-wood strips glued edge to edge with the wide face up. Both show long face grain on the cutting surface. **In this catalogue:** teak Ref. 02–08; method confirmed per quotation.



EDGE GRAIN

### Strips turned on edge

Narrow strips glued with their edge facing up, so the cutting surface shows edge grain. Not every edge-glued board is edge grain: strip orientation decides. **Available on request** in acacia or teak.



END GRAIN

### Blocks, fibres facing up

Blocks assembled with the fibre ends facing up: a genuine butcher-block surface. More cutting, gluing and surfacing, so a higher cost. **In this catalogue:** Ref. 01, teak or acacia.

# End-Grain

COLLECTION 01 · CUTTING BOARDS · TEAK OR ACACIA



Rectangular · with juice groove



Round · Ø 30 cm · concept rendering from our end-grain blocks; production photo on request

8

STANDARD SIZES

2

WOODS · TEAK OR ACACIA

3.8 cm

THICKEST STANDARD BLOCK

REF. 01

## End-grain cutting boards, *8 sizes*

|              |                                                            |
|--------------|------------------------------------------------------------|
| WOOD         | Teak (Tectona grandis) or acacia                           |
| CONSTRUCTION | Juxtaposed end-grain blocks                                |
| SHAPES       | Rectangular and round                                      |
| THICKNESS    | 2 · 2.5 · 3.8 cm                                           |
| FINISH       | Food-safe oil                                              |
| OPTIONS      | Juice groove, side grips, laser-engraved logo, retail pack |
| MOQ          | 1,000 pcs per size                                         |

| SIZES · CM        |             |      |        |
|-------------------|-------------|------|--------|
| L × W × THICKNESS | SHAPE       | TEAK | ACACIA |
| 30 × 20 × 2       | Rectangular | ●    | ●      |
| 30 × 20 × 2.5     | Rectangular | ●    | ●      |
| 35 × 25 × 2.5     | Rectangular | ●    | ●      |
| 35 × 25 × 3.8     | Rectangular | ●    | ●      |
| 40 × 28 × 2.5     | Rectangular | ●    | ●      |
| 40 × 28 × 3.8     | Rectangular | ●    | ●      |
| Ø 30 × 2.5        | Round       | ●    | ●      |
| Ø 30 × 3.8        | Round       | ●    | ●      |



Teak  
golden brown



Acacia  
honey to deep brown



Block pattern  
approved at sampling



WHY END GRAIN

# The board serious cooks *pay more for*

On an end-grain board the knife edge works between the wood fibres instead of slicing across them. Each block also adds visible pattern, so the board reads as premium both on the shelf and in a product photo.

It takes more cutting, block assembly, gluing and surfacing than a solid board. Thickness and block size drive the cost, so tighten these in your brief:

- a* Overall size and target thickness
- b* Wood and block pattern, with a reference image
- c* Juice groove, side grips or feet
- d* Logo, packaging, quantity per size, destination

SHOWN ON THESE PAGES

Left: end-grain board surface, photographed at our Vietnam factory.  
Right: CNC routing of round boards from glued panels at our factory.



# Solid Teak

COLLECTION 02 · SINGLE-PIECE SOLID & EDGE-GLUED TEAK CUTTING BOARDS

Our solid teak cutting boards can be manufactured from a single continuous piece of teak wood or carefully selected edge-glued solid teak strips. The construction method is selected according to the board design, required dimensions, timber availability, and target price point. Both options support custom profiles, juice grooves, handles, engraving, finishing, and private-label packaging.

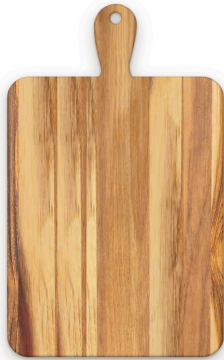
|              |                                                                                              |
|--------------|----------------------------------------------------------------------------------------------|
| WOOD         | Teak ( <i>Tectona grandis</i> )                                                              |
| CONSTRUCTION | Single-piece solid teak or edge-glued solid teak strips, depending on product specifications |
| THICKNESS    | 2.5 cm                                                                                       |
| FINISH       | Food-safe oil                                                                                |
| OPTIONS      | Size, groove, hang hole, laser logo, retail pack                                             |
| MOQ          | 1,000 pcs per item                                                                           |



Teak  
natural, oil finished



REF. 02  
**Paddle board with handle**  
35 × 20 × 2.5 cm  
MOQ 1,000 pcs



REF. 03 **RENDER**  
**Paddle board**  
38 × 22 × 2.5 · overall L 38  
MOQ 1,000 pcs



REF. 04 **RENDER**  
**Round paddle board**  
Ø 30 × 2.5 · overall L 39  
MOQ 1,000 pcs



REF. 06 **RENDER**  
**Round paddle board, grooved**  
Ø 28 × 2.5 · overall L 41  
MOQ 1,000 pcs



REF. 05 **RENDER**  
**Board with juice groove**  
35 × 25 × 2.5  
MOQ 1,000 pcs



REF. 07 **RENDER**  
**Long paddle board**  
45 × 16 × 2.5  
MOQ 1,000 pcs



REF. 08 **RENDER**  
**Oval board with handle hole**  
36 × 20 × 2.5  
MOQ 1,000 pcs

Dimensions in cm. "Overall L" includes the handle. Ref. 03–08 images are concept renders made from the grain of our teak boards. Construction (single-piece or edge-glued) is confirmed in the quotation and approved sample.

# Acacia

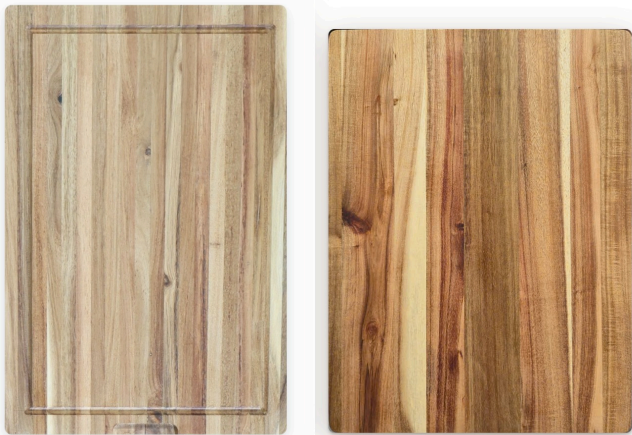
COLLECTION 03 · CHOPPING, HANDLE & SHAPED BOARDS

Everyday prep and chopping boards with acacia's warm, varied grain. Strong value for retail, Amazon and promotional programmes, plus seasonal shapes for Q4 gifting.

|           |                                                     |
|-----------|-----------------------------------------------------|
| WOOD      | Acacia                                              |
| THICKNESS | 1 – 2 cm by item                                    |
| FINISH    | Food-grade oil                                      |
| OPTIONS   | Size, profile, handle hole, laser logo, retail pack |
| MOQ       | 500 or 1,000 pcs per item, as shown                 |



Acacia  
natural variation, approved at sampling



REF. 27  
**Chopping board**  
33 × 23 × 1.8 · 35 × 25 × 2  
MOQ 500 pcs per size



REF. 24  
**Cutting board with handle**  
29 × 13 × 1  
MOQ 1,000 pcs



REF. 25  
**Small cutting board**  
25 × 16 × 1  
MOQ 1,000 pcs



REF. 26  
**Board with handle**  
33 × 15  
MOQ 500 pcs



REF. 43  
**Staghorn chopping board**  
40 × 17 × 2  
MOQ 500 pcs



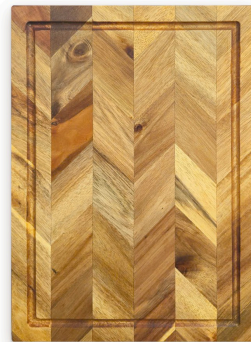
REF. 45  
**Moose-horn chopping board**  
40 × 17 × 2  
MOQ 500 pcs



REF. 46 **SEASONAL**  
**Christmas tree chopping board**  
31 × 26.5 × 1.4  
MOQ 500 pcs



REF. 49 **NEW**  
**Long board with juice groove**  
Size to your specification  
MOQ on request



REF. 50 **NEW**  
**Chevron board with juice groove**  
Size to your specification  
MOQ on request

Dimensions in cm. Photos are for reference; the final product follows the approved sample.

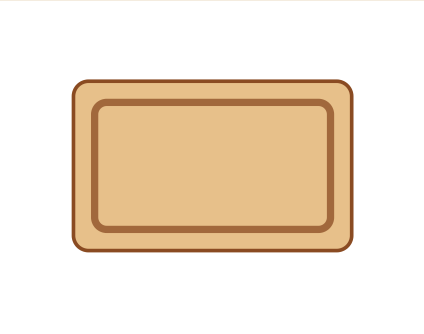


*Chevron-pattern acacia cutting board with a buyer-approved wood-block layout.*

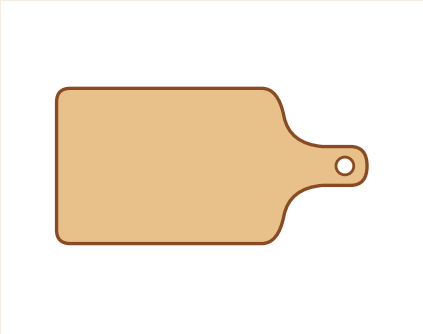
BOARD DETAILS

# Functional details, *specified up front*

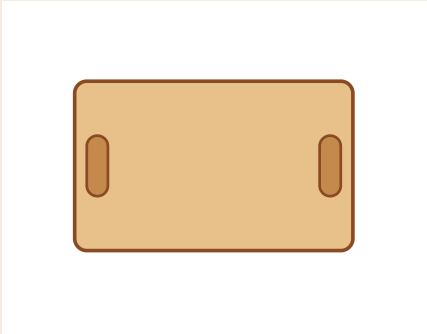
Each detail is machined to your drawing and checked against the approved sample. Include it in your brief so it is priced and reviewed before quotation.



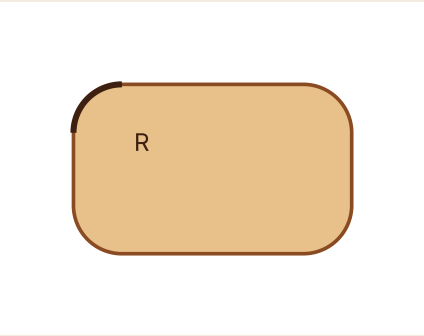
**Juice groove**  
Routed channel; width, depth and offset to drawing.



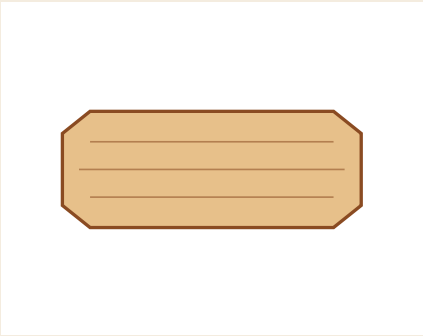
**Handle & hang hole**  
Handle length, width and hole diameter.



**Side grips**  
Finger recesses on thicker boards, especially end grain.



**Corner radius**  
Square, soft or fully rounded corners.



**Edge profile**  
Chamfered, rounded or square edges; shown in section.



**Laser-engraved logo**  
Vector artwork; size and position approved on the sample.

# Your board, *your brand.*

Bring a finished drawing, a competitor reference or a board from this catalogue. We review feasibility, recommend a workable construction, and connect the board to your branding and packaging.

- 01

**The board**  
Wood, length, width, thickness, grain orientation and appearance.
- 02

**The machining**  
Corners, chamfers, routed grooves, handles and side grips.
- 03

**The marking**  
Logo artwork, placement, marking size and sample approval.
- 04

**The presentation**  
Sleeves, boxes, labels, barcodes and carton quantities.

|                                                  |                                                    |                                 |
|--------------------------------------------------|----------------------------------------------------|---------------------------------|
| 500 pcs                                          | 100 pcs                                            | 30–45                           |
| STANDARD BOARD PROGRAMMES<br>START FROM, PER SKU | SELECTED MIXED-SKU TRIALS,<br>PER SKU, ON APPROVAL | DAYS TYPICAL BULK<br>PRODUCTION |

The MOQ on each item and the written quotation confirm the final quantity. Retail packaging print minimums can set a higher practical MOQ.

# Clear decisions *before production*

- 01

**Product brief**  
Send the design, market, estimated volume and target launch date.
- 02

**Technical review**  
We review wood, construction and details that affect feasibility and cost.
- 03

**Quotation**  
Product scope, sample cost, minimum quantities and delivery terms in writing.
- 04

**Sample & artwork**  
Approve the reference sample, logo position and pack artwork.
- 05

**Bulk manufacturing**  
Produced against the approved sample and agreed quality criteria.
- 06

**Packing & shipment**  
Agreed packs and cartons; destination documents confirmed.

PACKAGING FORMATS

- Paper sleeve
- Kraft box
- Printed gift box
- Inserts
- Labels & barcodes
- Export master cartons

Packaging minimums, print set-up, barcode positions and protective packing are confirmed for each quoted project.

# Manufacturing

VIETNAM · MACHINING TO EXPORT PACKING IN ONE WORKFLOW

Our facility is built around kitchenware and tableware. Machining, sanding, finishing, branding, quality review and export packing run as one flow, so the board you approve is the board that ships.



CNC machining at our Vietnam factory.

|                                                                                    |                                                                                          |                                                                                |                                                                                         |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| <div>01</div> <div>Sawing &amp; sizing</div> <div>Timber cut to board blanks</div> | <div>02</div> <div>CNC routing &amp; shaping</div> <div>Profiles, grooves, handles</div> | <div>03</div> <div>Drilling</div> <div>Hang and handle holes</div>             | <div>04</div> <div>Sanding &amp; polishing</div> <div>Surface prepared for finish</div> |
| <div>05</div> <div>Laser engraving</div> <div>Your logo, approved position</div>   | <div>06</div> <div>Surface finishing</div> <div>Food-safe oil finish</div>               | <div>07</div> <div>Quality inspection</div> <div>Against agreed criteria</div> | <div>08</div> <div>Export packing</div> <div>Retail packs, master cartons</div>         |

3,500 m²

PRODUCTION & PACKING SPACE

20–25

CONTAINERS / MONTH, FACTORY-WIDE

30–45 d

TYPICAL BULK PRODUCTION

Capacity and lead time are confirmed against your SKU mix. A thick end-grain block, a simple solid board and a gift-box programme do not use factory time the same way.

## QUALITY CRITERIA

# Agree what will be *checked*

Your quotation and approved sample define the criteria for your programme, so inspection measures against something we have both signed off.

| REVIEW AREA  | SPECIFICATION TO AGREE                                               |
|--------------|----------------------------------------------------------------------|
| Appearance   | Colour and grain variation, surface condition, visible workmanship   |
| Dimensions   | Length, width, thickness and key feature measurements                |
| Construction | Agreed grain layout and assembly                                     |
| Moisture     | Target range agreed for the product, destination climate and packing |
| Marking      | Logo position, size and appearance                                   |
| Packaging    | Artwork, labels, protection and carton quantities                    |
| Documents    | Material, test and export documents requested for the order          |



A board being reviewed beside production stacks at our Vietnam factory.

## COMPLIANCE

Oceans Republic uses food-safe oils, paints and glues. Our vendors' test reports can be shown on request.

# Build a cutting board *collection of your own.*

Send these six details and we will return a technical review and a written quotation.

- 01

**Drawing or reference**  
Outline, features, desired grain look, or a Ref. from this catalogue
- 02

**Dimensions**  
Length, width, thickness, ideally in mm
- 03

**Quantity per SKU**  
First order and expected repeat volume
- 04

**Logo artwork**  
Vector file and marking size
- 05

**Packaging brief**  
Retail pack, labels, carton needs
- 06

**Destination market**  
Delivery location and documents required

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ACACIA TEAK BOARDS

WOODEN BOARDS · MADE FOR YOUR BRAND

*Wholesale · OEM · Private label*

by Oceans Republic Co., Ltd. · Hanoi, Vietnam

Wood is a natural material; grain and colour vary between pieces. Photos are for reference; the final product follows the approved sample. Dimensions in cm.  
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